

Date: Wednesday, 3/22/2006 8:47:16 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 26312	Part Number	: D34613
Estimate Number	: 11419	Drawing Number	: D3461 REV.A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 3/22/2006 S.O. No. : N/A	Drawing Revision	: A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : MACHINED PARTS	Due Date	: 3/29/2006
Previous Run	: 25212	Qty:	12
Written By	: SEE COMMENT BELOW	Um:	12
Checked & Approved By	: [Signature]	Each	
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		
Additional Product			
Job Number: [Barcode]			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"	
	[Barcode]	[Barcode]	
Comment: Qty.: 0.1785 f(s)/Unit Total : 1.7850 f(s) ALUMINUM 6061-T6 Bar .188" x 4.0" Batch: M19524 J.L 06.03.23 (12)			
2.0	SHEAR	SHEAR	
	[Barcode]	[Barcode]	
Comment: SHEAR cut blanks 2.040" long +0.03" -0.01" J.L 06.03.23 12			
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
	[Barcode]	[Barcode]	
Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine as per folio FA608 rev. AA & dwg D3461 rev. A J.L 06.03.23 12			
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
	[Barcode]	[Barcode]	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE J.L 06.03.23 12			
5.0	QC8	SECOND CHECK	
	[Barcode]	[Barcode]	
Comment: SECOND CHECK M8 06/03/23 12			
6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
	[Barcode]	[Barcode]	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr parts per dwg D3461 [Signature] 06/03/24			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 12 Date: 06/03/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 26312

Part Number: D34613

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

U

06-03-24

12

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WAZ5

R.E. 06-03-24

12

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

06/03/27

(12)

Job Completion



U 06-03-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

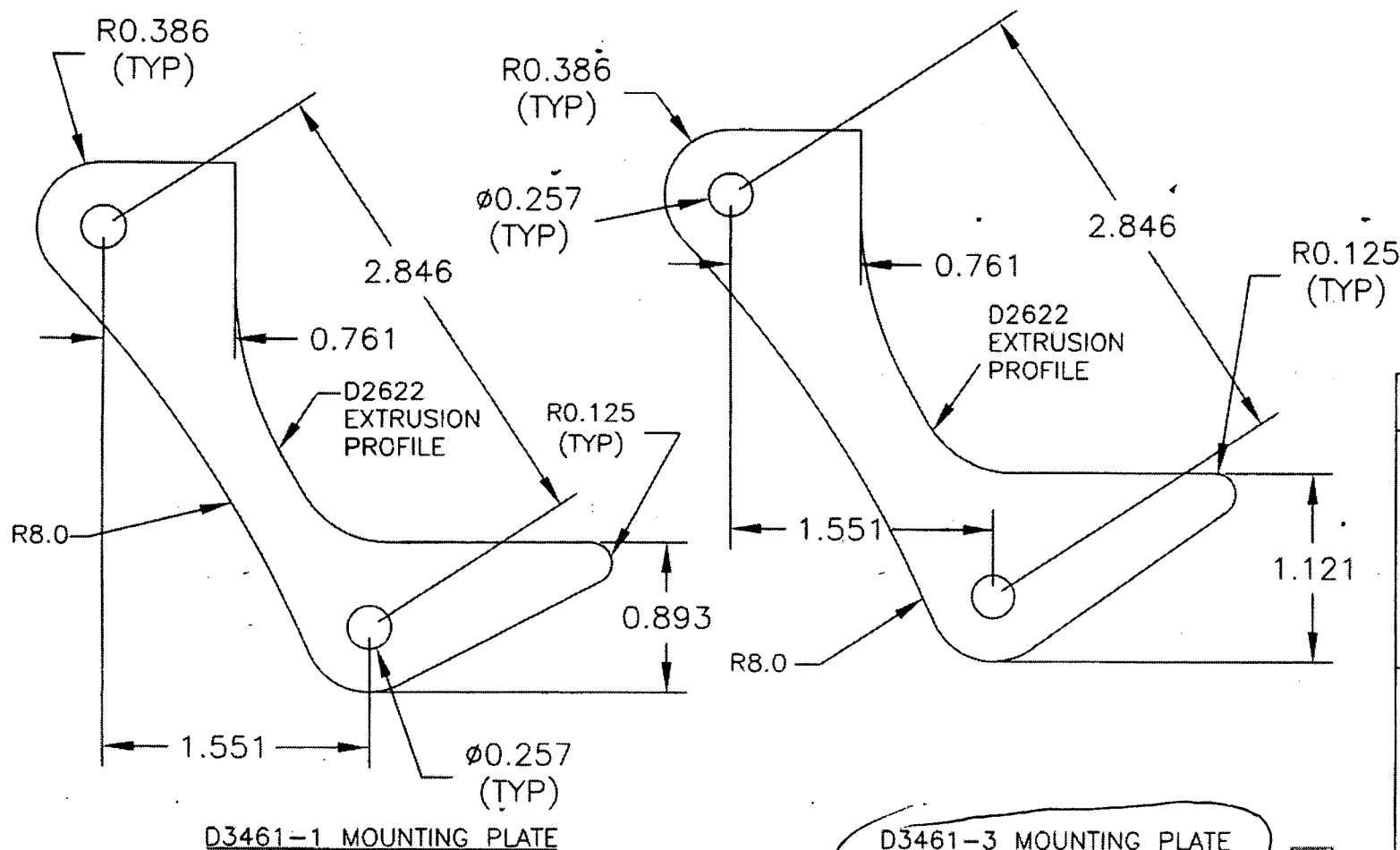
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
05.09.19		D3461	SHEET 1 OF 2
DATE		TITLE	SCALE
05.09.19		STEP MOUNTING PLATE	1:1
A	05.09.19	NEW ISSUE	



D3461-1/-3 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

☒ First Article ☐ Prototype